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The Crystal Structure of MoCoB and Related Compounds

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MoCoB crystallizes with an orthorhombic unit cell, space group *Pnma*, having the lattice constants $a=5.741\pm0.003$, $b=3.232\pm0.001$, $c=6.634\pm0.001$ Å. The structure is of the ordered PbCl₂ type (TiNiSi type, *E*-phase). The positional parameters have been refined by the least-squares method with (limited) three-dimensional single-crystal data, giving a final *R* value of 0.103 (including the unobserved reflections). The compounds WCoB and WFeB are isotypic with MoCoB. A survey on the known PbCl₂ type compounds is given.

Introduction

The ternary system molybdenum-cobalt-boron has been the subject of several investigations recently. Haschke, Nowotny & Benesovsky (1966), later referred to as (1), and Kuz'ma, Nych & Skolozdra (1966) (2), have reported complete phase diagrams. Stadelmaier & Davis (1966) (3), have made an intensive study of the Co-rich section of this system. There is agreement between (1) and (3) about the occurrence of the phase MoCoB, which was first observed by Rieger, Nowotny & Benesovsky (1965). The diagram published by (2) contains no phase MoCoB; instead, a phase of the approximate composition MoCo₄B has been reported, which in turn was not observed by (1) and (3). The present study was undertaken to clarify this question and to establish the crystal structure of the occurring phase (or phases) which might have had a structural relationship to MoAlB (Jeitschko, 1966).

Experimental

Samples of ternary alloys in the Co-rich section of the Mo-Co-B system were made by induction-melting compacted pellets of the mixed powder components. Parts of the reacted samples were annealed subsequently in sealed quartz tubes for three weeks at 950 °C. The samples were examined metallographically and X-ray powder photographs were taken with a Guinier-de Wolff focusing camera and Cu $K\alpha$ radiation.

No evidence could be found for a phase near the composition $MoCo_4B$ and the phase diagrams reported by (1) and (3) were confirmed in this respect. MoCoB was found to be formed peritectically by reaction of Mo_2CoB_2 (Rieger, Nowotny & Benesovsky, 1966) with

the liquid, as also observed by (3). This makes it difficult to isolate single crystals from a sample of this composition. However, metallographic examination of a sample Mo/Co/B=9/70/21 at.% showed primary crystallization of MoCoB. The Co-rich matrix of the sample could be dissolved in concentrated boiling hydrochloric acid, which did not affect the single crystals of MoCoB. A flame emission analysis of the material gave the following result: Mo: $56\cdot8 \pm 1\cdot1$ and Co: $36\cdot8 \pm 0\cdot8$ wt%; the balance was assumed to be boron. This corresponds to Mo_{32·8}Co_{34·5}B_{32·7} and is compatible with the ideal composition MoCoB.

The single crystal used for the structure determination had the shape of a needle with a rectangular cross section and the dimensions $0.080 \times 0.009 \times 0.010$ mm and was mounted with the needle axis - which later proved to be the [010] direction - perpendicular to the primary X-ray beam. Preliminary diffraction patterns were taken with a Buerger precession camera and Mo $K\alpha$ radiation. For the refinement of the structure, intensities were recorded with the multiple-film technique using an integrating Weissenberg camera and Cu $K\alpha$ radiation. The intensities of the zero and one upper level were estimated visually with the aid of an intensity strip. An absorption correction was made using the assumption that the crystal had a cylindrical shape with $\mu R = 1.2$ (International Tables for X-ray Crystallography, 1959).

Determination of the structure of MoCoB

The precession photographs of MoCoB could be indexed with orthorhombic lattice constants which were refined by a least-squares fit of data taken with a focusing back-reflection camera (Cr $K\alpha$ radiation).

Table 1. Unit-cell dimensions and X-ray densities of complex borides with ordered PbCl₂ (E-TiNiSi) type structure (Cr K α_1 : $\lambda = 2.28962$)

	а	Ь	С	V	Q
Compound	(Å)	(Å)	(Å)	(Å3)	(g.cm ⁻³)
MoCoB	5.741 ± 0.003	3.232 ± 0.001	6.634 ± 0.001	123.1	8.94
WCoB	5.724 ± 0.001	3.240 ± 0.001	6.632 ± 0.001	123.0	13.69
WFeB	5.823 ± 0.002	3.161 ± 0.001	6.810 ± 0.002	125.3	13.27

Some range of homogeneity has been reported for MoCoB by Stadelmaier & Davis (1966); therefore, the lattice constants, given in Table 1, apply to the Co-rich side of the phase.

The conditions for possible reflections are 0kl only with k+l=2n and hk0 only with h=2n, indicating the space group is *Pnma* or $Pn2_1a$. On the precession diagrams it was noticed that the intensities of the spots *hkl* were equal to those of h_1k+2, l_2 , apart from the Lp factor and normal decline. It was concluded that the atoms in the cell lie on two planes perpendicular to [010] at a distance of y/2; thus, space group *Pnma* was assumed. Using the experimental density value of 8.78 g.cm⁻³, the number of formula units per cell was calculated to be $3.93 \simeq 4$. Space considerations led to only one possible structure model: that of the ordered (anti-) PbCl₂ (E-TiNiSi)-type (Shoemaker & Shoemaker, 1965). An intensity calculation with trial parameters, derived from this model, was in good agreement with the observed powder diffraction intensities.

The structure was refined on the University of Illinois IBM 7094 computer using a full-matrix leastsquares program originally written by Gantzel, Sparks & Trueblood (1961) and later revised by Okaya. The function minimized was $\sum w^2 (\Delta F)^2$ with $w = 1/F_{obs}$. A total of nine parameters (six positional, the isotropic temperature parameters of molybdenum and cobalt and one scale factor) were refined in the three main cycles. The program was then used to refine scale factors for the two layer lines separately, following which the next three main cycles were run. This procedure was then repeated. The values of the atomic scattering factors f_0 were taken from International Tables for X-ray Crystallography (1962), and were corrected for the real part of the anomalous dispersion (Dauben & Templeton, 1955). However, a structure factor calculation including the imaginary part of the anomalous dispersion correction (Templeton, 1955) showed that seven very weak reflections were affected by more than 10% by this correction and, therefore, were ascribed zero weight in the last cycles. Thus the total of the reflections used for the last refinements was 84. For the calculation of the structure factors listed in Table 2, both the real and the imaginary part of the anomalous dispersion correction were applied giving a final R value $(R = \Sigma |F_o - F_c| / \Sigma F_o)$ of 0.103 including the unobserved reflections. The final parameters are listed in Table 3.

Since Stadelmaier & Davis (1966) have reported a homogeneity range for MoCoB, three least-squares cycles were run with the assumption that 10% of the Mo sites were occupied by Co atoms. This, however, resulted in an increase of the *R* value. Also a difference

Fourier synthesis using the program by Sly, Shoemaker & Van den Hende (1962) did not suggest any weaker occupation of the molybdenum places. Finally, the result of the spectrographical analysis mentioned above did not show any substantial deviation from the ideal formula MoCoB. It was, therefore, concluded that the deviation of the ideal composition on the Co-rich side must be small and that any such deviation did not affect the structure refinement.

The structure of WCoB and WFeB

In the paper by Haschke, Nowotny & Benesovsky (1966), the existence of the phases WCoB and WFeB was reported. It was suspected that the structures of these phases might be related to or isotypic with MoCoB. The procedure which proved to be successful in the preparation of MoCoB crystals was also used to obtain single phase WCoB and WFeB. Guinier powder diagrams of both phases could be indexed with orthorhombic unit cells similar to that of MoCoB. The lattice constants given in Table 1 were obtained by a least-squares refinement of the last lines observed on a powder diffraction diagram taken with the asymmetric film setting in a 114.6 mm diameter Debye-Scherrer camera and Cr Ka radiation. The isotypy with MoCoB was proven by an intensity calculation (Jeitschko & Parthé, 1966) using the positional parameters of MoCoB. Since the unit-cell dimensions and the atomic radii for MoCoB and WCoB are very similar, the atomic parameters of both phases should be almost the same. The axial ratios of WFeB, however, are somewhat different and therefore the parameters of MoCoB should be regarded only as an approximation

Table 2. Calculated and observed structure factorsof MoCoB (Cu Kα radiation)

						r			.		
nki	Fc	Fo	hkl	Fc	Fo	hki	Fc	Fo	hki	Fc	Po
200	04 3	00.5	004	25.2	40.1	200	42.1	42.0	0.0		
100	40 5	35.5	1004	22.2	40.1	208	43.1	42.9	1013	22.3	21.2
400	40.5	30.1	104	32.5	30.4	210	106.2	100.9	114	62.3	60.0
1000	62.1	53.4	204	29.6	28.7	410	37.5	36.2	214	1.8	<5.2
101	18.1	22,6	304	28.8	24.9	610	38.1	35.7	314	113.3	125.9
201	16.4	17.8	404	33.9	37.8	011	84.5	84.8	414	24.2	29.4
301	105.6	89.5	504	85.3	86.1	111	40.5	32.4	514	48.4	57.1
401	63.2	55.4	604	5.1	4.9	211	113.7	86.9	614	19.1	18.6
501	27.1	29.2	105	68.4	60.0	311	2.4	<4.5	015	108.9	102.2
601	67.9	63.2	205	67.9	67.6	411	75.3	69.2	115	14.5	16.4
701	13.9	15.2	305	42.1	43.8	511	69.9	60.6	215	55.2	60.9
002	20.8	28.1	405	15.6	20.5	611	28.7	29.1	315	30.9	42.5
102	48.2	46.6	505	31.7	32.6	711	20.5	22.8	415	13.0	17.0
202	79.9	80.5	006	65.7	53.1	112	127.6	103.7	515	27.7	28.5
302	64.8	71.3	106	37.3	38.3	212	26.3	25.3	116	39.0	46.3
402	76.3	77.9	206	76.8	78.3	312	38.2	38.4	216	8.5	9.4
502	22.0	22.8	306	15.4	19.3	412	52.9	52.9	316	11.3	10.0
602	5.6	<7.5	406	68.4	69.3	512	45.7	45.9	416	50.9	53.7
702	56.2	46.6	506	10.7	6.8	612	49.7	54.9	017	52.0	55.0
103	137.6	113.5	107	31.8	33.0	013	74.6	87.8	117	27.9	28.8
203	56.3	63.5	207	6,6	7.6	113	50.8	50.9	217	68.7	67.8
303	65.4	72.8	307	8.3	10.7	213	5.5	6.0	317	10.6	6.6
403	13.3	10.2	407	49.1	42.0	313	50.3	60.6	118	47.6	46.6
503	48.2	47.9	008	73.6	81.8	413	20.8	26.7			
603	12.6	14.5	108	12.0	12.6	513	44.6	51.1			

Table 3. Atomic parameters of MoCoB and their standard deviations

Atoms	x	$\sigma(x)$. 10 ⁴	У	Z	$\sigma(z)$. 104	<i>B</i> . 10 ⁻¹⁶ cm ²	$\sigma(B)$
4 Mo in 4(c)	0.0271	6	太 소	0.1733	4	0.27	0.14
4 Co in $4(c)$	0.1478	11	1 de la compañía de l	0.5556	9	0.52	0.17
4 B in $4(c)$	0.2705	54	1 4	0.8614	49	0.1	

to those of WFeB. To facilitate identification of the three complex borides, the intensities as recorded with a Debye-Scherrer camera are listed in Table 4.

Discussion

Borides are usually classified according to the linking of the boron atoms (Kiessling, 1950; Aronsson, 1961). In boron-rich compounds the boron atoms form threedimensional frameworks. With increasing metal content the boron-boron interaction gradually decreases, the boron atoms thus forming nets, double chains,

Table 4. Calculated and observed intensities of complex borides with E-TiNiSi type structure. Debye-Scherrer camera, Cr Kα radiation

MoCoB	WCoB	WFeB			
hkld _c (Å) I _c I _o	hkl d _c (Å) I _c I _o	hkld _c (Å) I _C I _O			
101 4.3412 2.9 vvvw	101 4.3332 25.5 w	101 4.4257 29.0 w			
002 3.3170 0.9 VVW	011 2 0112 74 1	102 3.4050 11.3 VW			
102 2.8721 16.0	102 2.8693 9.81	200 2.9115 45.1 m			
200 2.8705 25.6	200 2.8620 42.2 m	011 2.8672 72.7 9			
201 2.6345 0.9 vvvw	201 2,6278 3,8 VVVW	201 2.6771 4.3 vvw			
111 2.5924 19.2 w	111 2.5948 4.5 vvvw	111 2.5723 3.7 vvvw			
202 2.1706 20.1 W	202 2.1666 21.0 w	202 2.2128 22.3 w			
112 2.1469 100.0 VVS	112 2.1481 100.0 vs	112 2.1525 100.0 VVs			
102 2 0635 52 3	103 2 0622 57 1 m	103 2.1150 61.6 s			
211 2.0420 68.4 8	211 2.0409 77.3 8	211 2.0429 77.8 vs			
301 1.8387 25.8 w	301 1,8336 17.4 vw	301 1,8667 17.7 w			
013 1.8250 13.2 vw	013 1.8261 6.4 vvw	013 1.8438 6.2 vvw			
212 1.8019 3.8 VVVW	212 1.8010 0.2	212 1.8128 0.1			
203 1.7518 7.2 VVW	203 1.7495 2.9 VVVW	203 1.7902 2.9 VVW			
113 1.7393 10.7 VW	113 1.7397 6.7 VVV	004 1 7025 1 6 yraw			
302 1 6576 7 6 VW	302 1.6538 7.1 VVW	302 1.6863 7.3 VW			
020 1.6160 28.1 W	020 1.6200 24.3 w	104 1.6341 0.2			
311 1.5982 0.0	311 1.5958 0.5	311 1,6073 0;6			
104 1.5933 2.3 vvvw	104 1.5925 0.3	020 1.5805 22.8 vw			
213 1.5401 0.2	213 1.5394 0.0	213 1.5577 0.0			
121 1.5145 0.4	121 1.5174 3.7 VVVW	121 1.4884 3.9			
312 1.4749 3.7 VVW	312 1.4/30 12.4 VW	303 1 4752 12 9 100			
303 1 4471 6 3 171	303 1.4444 12.5	204 1.4697 2.3 vvvv			
204 1.4360 1.51	204 1.4346 2.3 VVVW	400 1.4557 3.7 vvvw			
400 1.4352 0.9	400 1.4310 3.5	114 1.4516 26.6 m			
114 1.4291 11.3 vw	114 1.4292 25.7∫ ₩	022 1.4336 2.9 vvvw			
122 1.4084 5.0	122 1.4107 3.3	401 1.4236 8.5 VVW			
220 1.4082 8.6	220 1.4098 15.8	122 1.3920 3.1 W			
401 1.4028 7.2 VW	401 1.3988 8.5 VVW	220 1,3690 10,3			
313 1.3207 10.6 VW	313 1.3193 13.3 VW	402 1.3385 10.11			
402 1.3172 13.1 vw	402 1.3139 10.7]	313 1.3368 12.9 W			
214 1,3123 0.0	214 1.3118 0.2 W	214 1.3327 0.2			
410 1.3117 2.2	410 1.3090 6.1 vvw	105 1.3262 12.2			
222 1.2962 16.8 VW	222 1.2974 19.2 VW	410 1.3223 6.2			
411 1. 2868 26.4	411 1.2842 31.4	222 1.2861 19.6 w			
123 1.2723 55.0 5	123 1.2739 64.8 8	304 1.2799 3.9 VVVW			
304 1.2533 1.7	304 1.2515 4.2 vvvw	123 1.2660 66.4 s			
015 1.2274 39.3 m	015 1.2275 34.9 m	015 1.2508 30.5 m			
412 1.2198 19.3 w	412 1.2176 17.4 vw	205 1.2337 9.2 m			
321 1.2138 47.5 m	321 1.2140 34.3 m	412 1.2326 15.6]			
205 1.2044 19.3 W	403 1 2013 0 1	115 1.2229 1.4			
		321 1.2062 34.9 m			
223 1.1878 17.9 W	223 1.1887 7.4 vvw	314 1.1864 111.0]			
314 1.1685 163.9 vvs	314 1.1674 152.6 vvvs	223 1.1848 7.1 VVS			
024 1.1574 6.3	024 1.1587 9.2 vvw	024 1.1583 9.6 vvw			
322 1.1571 44.9	322 1.1573 43.8 m	322 1.1532 53.1 m			

single chains, pairs and finally in boron-poor compounds the boron atoms are isolated from each other. The environment of isolated boron atoms is either an octahedron as in the borides of the large metal atoms with the NaCl type (for references see Pearson, 1967), a tetragonal antiprism with the borides of the $CuAl_2$ type and $Cr_{23}C_6$ type (Stadelmaier, Draughn & Hofer, 1963) as the most numerous representatives, or a trigonal prism as in the borides with Fe₃C type and Th₇Fe₃ type structures. Sometimes the three metal atoms outside the rectangular faces of the trigonal prism approach the central boron atom so closely that the coordination number of the boron atom must be considered to be nine. This is also the environment of the boron atoms in the TiNiSi type borides MoCoB, WCoB and WFeB.

It is interesting to note that the corresponding binary borides Mo_2B , W_2B , Co_2B and Fe_2B are all of the $CuAl_2$ type. The main difference between the two types can be seen in the environment of the metal atoms (Table 5). The TiNiSi type allows the larger metal atoms the higher coordination number whereas the smaller metal atom has the lower number of neighbors. Thus, as already mentioned by Rundqvist & Nawapong (1966), the TiNiSi type is particularly suited for ternary compounds containing two kinds of metal atoms with different radii.

An examination of the list of interatomic distances of MoCoB (Table 6) reveals a strong interaction Mo-Co, while the interactions Mo-Mo and Co-Co are somewhat weaker in general, although there are two short Co-Co distances. Due to the weak scattering power of boron the boron-metal distances have wider standard deviations; the mean distances, however, are more reliable. They are slightly larger than the corresponding distances in the binary borides of the CuAl₂ type. This is consistent with the higher coordination number of the boron atom in MoCoB. A drawing of the TiNiSi type has been given earlier in this journal (Shoemaker & Shoemaker, 1965).

It has been mentioned by Shoemaker & Shoemaker (1965) and Rundqvist & Nawapong (1966) that the compounds with the PbCl₂ type structure can be divided into two groups, depending on the a/c ratio (setting *Pnma*), giving rise to considerable differences in the number of nearest neighbors. The length of the short b axis is an additional parameter determining the coordination number. A convenient expression for this is the ratio (a+c)/b. The slightly higher (a+c)/b ratio

Table 5. Coordination numbers of transition metal borides T₂B with the CuAl₂ type structure as compared with the coordination numbers of the ordered PbCl₂ type structures MoCoB and TiNiSi

First number: neighbors within 1.15 ($r_A + r_B$), second number: within 1.30 ($r_A + r_B$); r_A and r_B are the atomic radii for C.N. 12.

	T	2B				МоСоВ					TiNi	Si	
	T	В	Σ		Мо	Co	В	Σ		Ti	Ni	Si	Σ
T B	11 8	4	15 8	Mo Co	$4 + 2_{6}$	$\frac{6}{2+2}$	5 4	15+2 12+2	Ti Ni	$4+2_{6}$	6 2	$5+1 \\ 4$	$15+3 \\ 12$
D	Ū		Ŭ	B	5	4	_	9	Si	5 + 1	4	—	9+1



Fig. 1. Grouping of PbCl₂ type compounds according to their axial ratios a/c and (a+c)/b.

of MoCoB as compared with that of TiNiSi gives rise to some differences in the coordination numbers of the two compounds (Table 5).

The two parameters a/c and (a+c)/b can be used for grouping the various PbCl₂ type structures (Fig. 1). Since the atomic parameters are not too different within one group, the coordination polyhedra differ only slightly within the group, but are entirely different going from one group to another.

The group, with by far the largest number of representatives (a/c from 0.80 to 0.90; (a+c)/b from 3.3 to 34.0) contains all the salt-like compounds (for references see Schubert, 1964; Pearson, 1967): SnCl₂, Pb(F, Cl, Br)₂ (for a refinement of the PbCl₂ structure see Sass, Brackett & Brackett, 1963a), Pb(OH)Cl (Brasseur, 1940), $Ba(Cl, Br, I)_2$, $(Sm, Eu)Cl_2$, $(Ca, Sr, Ba)H_2$, $(Yb, Eu)D_2$ and YbH_2 . Also contained in this group are pseudoionic, intermetallic compounds: Mg₂Pb.* Ca₂(Si, Ge, Sn, Pb); chalcogenides of the actinides and the rare earth metals: (Th, U) (S, Se)₂, GdSe₂; the phosphides Co₂P and Ru₂P and Rh₂As. Almost forty ternary silicides and germanides of the ordered $PbCl_2$ type (Ephase, TiNiSi type) in the systems {Ti,Zr,Hf,V,Nb, Ta} {Fe, Co, Ni, Pd, Pt, Cu} {Si, Ge} (Spiegel, Bardos & Beck, 1963; Gangelberger, Nowotny & Benesovsky, 1967; Nickl & Sprenger, 1967) belong to this group. The number of E phases has been further increased by almost twenty ternary phosphides and arsenides in

* Note added in proof.: $-Eu_2Pb(a/c=0.783; (a+c)/b=3.31)$ also crystallizes with the PbCl₂ structure (McMasters & Gschneidner, 1967).

Table 6. Interatomic distances in the structure of Mo

All distances shorter than 1.3 ($r_A + r_B$) are listed. The sum of the atomic radii (C.N. 12) and the transition metal (T)-boron distances in Mo₂B (Kiessling, 1947) and Co₂B (Bjurström, 1933), respectively, are given in the last column.

		Distance		$2r_{\rm T}$, or T–B
Atom	Neighbors	(A)	Mean	in Mo ₂ B, Co ₂ B
Мо	2Mo 2Mo 2Mo	$2 \cdot 828 \pm 5$ $3 \cdot 046 \pm 3$ $3 \cdot 232 \pm 1$		2.80
	2Co 2Co 1Co 1Co	2.589 ± 7 2.618 ± 6 2.629 ± 8 2.655 ± 8	2.62	2.66
	2B 2B 1B	$2 \cdot 349 \pm 24$ $2 \cdot 363 \pm 24$ $2 \cdot 497 \pm 33$	2.38	2.37
Co	2Mo 2Mo 1Mo 1Mo	$2 \cdot 589 \pm 7$ $2 \cdot 618 \pm 6$ $2 \cdot 629 \pm 8$ $2 \cdot 655 \pm 8$	2.62	2.66
	2Co 2Co	2.457 ± 10 3.232 ± 1		2.52
	2B 1B 1B	$2 \cdot 119 \pm 22$ $2 \cdot 147 \pm 34$ $2 \cdot 235 \pm 33$	2.16	2.15
В	2Mo 2Mo 1Mo	$2 \cdot 349 \pm 24$ $2 \cdot 363 \pm 24$ $2 \cdot 497 \pm 33$	2.38	2.37
	2Co 1Co 1Co	2.119 ± 22 2.147 ± 34 2.235 ± 33	2 ·16	2.15

the systems {Ti,Zr,Hf,Nb,Ta} {Fe,Co,Ni} {P,As} (Rundqvist & Nawapong, 1966; Rundqvist & Tansuriwongs, 1967) and by the borides of this work.

The second group of PbCl₂ type compounds (a/c from 0.66 to 0.74; (a+c)/b from 3.1 to 3.3), referred to as Co₂Si subclass by Rundqvist & Nawapong (1966), consists of a number of binary zincides, aluminides, gallides, silicides, germanides and stannides of group VIII transition metals: Rh₂(Si, Ge, Sn), Pd₂(Zn, Al, Ga, In, Sn), (Ru, Co, Ir, Ni)₂Si and of Rh₂Ta.

There is a third group of PbCl₂ type compounds with a rather limited range of axial ratios ($a/c \sim 0.75$; $a+c/b \sim 4.3$) consisting of phosphides and arsenides of group IV transition metals: (Ti, Zr, Hf)P₂ and (Zr, Hf, Th)As₂ (Trzebiatowski, Weglowski & Lukaszewicz, 1958; Jeitschko & Nowotny, 1962; Hulliger, 1964, 1966; Lundström, 1966).

Finally the structure of Re₂P (Rundqvist, 1961) stands alone in this classification of PbCl₂ type structures (a/c=0.55; (a+c)/b=5.3).

 Rh_2B and $SrCl_2$ had been assigned the $PbCl_2$ type previously but later investigations (Aronsson, Åselius & Stenberg, 1959; Sass, Brackett & Brackett, 1963b) did not confirm this.

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